

TECHNICAL DATA SHEET

QH PRESSMAX™ VE 2660

VANISHING STAMPING OIL

QH PRESSMAX™ VE 2660 is based on high purity solvent with low aromatic content. The additives are selected to provide high lubricity in combination with low residue after evaporation.

QH PRESSMAX™ VE 2660 is free from Chlorine, Sulphur, Phosphorous and heavy metals (Zinc).

Applications

QH PRESSMAX™ VE 2660 is an evaporative product for stamping and drawing of thin non-ferrous and ferrous materials.

The product does not leave a residual film or react with paint.

Degreasing of parts before assembly or welding is not necessary.

QH PRESSMAX™ VE 2660 is mainly used for non ferrous materials.

Recommendation For Use

QH PRESSMAX™ VE 2660 is used neat as supplied.

Benefits

- Reduced cost - higher production rates due to strong lubricity
- Reduced cost - easy to be washed off and residue free after annealing
- Satisfied staff - good EHS profile
- Satisfied staff - light color for good monitoring of the operation

Health, Safety and Handling

Please consult the Safety Data Sheet (SDS) for information on storage, safe handling and disposal. The conditions or methods of handling, storage, use and disposal of the product are beyond our reasonable control - we assume no liability for any ineffectiveness of the product or any injury or damage, arising out of or in connection with these conditions.

Typical Physical Properties

PROPERTY	TYPICAL VALUE	UNIT
Colour	Pale yellow	
Specific gravity at 20°C (ASTM D 4052)	765	kg/m³
Kinematic Viscosity at 40°C (ASTM D 7042)	1.3	mm²/s
Flash Point (ASTM D 93)	66	°C
Pour Point (ASTM D 97)	-21	°C
Copper Corrosion (ASTM D 130)	1a	

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