

# TECHNICAL DATA SHEET

## DRAWSOL® 3694

### HIGH VISCOSITY DRAWING LUBE

DRAWSOL® 3694 is a compounded blend of chlorinated extreme pressure agents and fatty lubricants giving a high viscosity product.

#### Applications

DRAWSOL® 3694 is used primarily for heavy draw work, heavy piercing, and heavy extruding and is especially effective for stainless steels.

The tenacity of DRAWSOL® 3694 permits use on multi-stage or severe work where the lubricant will cling to the workpiece and tooling.

DRAWSOL® 3694 can be applied with a roller coater or brush.

#### Benefits

- Excellent extreme pressure lubricity
- Cost effective
- Improves tool life
- Excellent cling to workpiece and tool
- Can be used as received or cut back with light mineral oil or solvent
- CAUTION: Product does not mix with water. Use only appropriate blending oils and solvent for dilution.

#### Health, Safety and Handling

Please consult the Safety Data Sheet (SDS) for information on storage, safe handling and disposal. The conditions or methods of handling, storage, use and disposal of the product are beyond our reasonable control - we assume no liability for any ineffectiveness of the product or any injury or damage, arising out of or in connection with these conditions.

#### Properties

PROPERTY	TYPICAL VALUE	UNIT
Appearance	Amber fluid	
Specific Gravity at 15°C (60°F)	1.31	
Typical Viscosity at 40°C (cSt)	6500-10000	cps

All reasonable care has been taken to ensure this publication is accurate upon issue. Such information may be affected by changes subsequent to issue. This Technical Data Sheet is to be used solely for this product. Prior to any use, consult the Safety Data Sheet (SDS) for information on hazard risks and product use parameters. All liability and all warranties express or implied are hereby excluded as to product performance results, the accuracy of these data including any warranty of merchantability or fitness for any purpose. 70027321

