

TECHNICAL DATA SHEET

HOUGHTO-DRAW® 140-15 NEAT LUBRICANT

HOUGHTO-DRAW® 140-15 can be used for light and medium duty forming, machining, drawing and blanking on most ferrous or nonferrous metals.

Applications

HOUGHTO-DRAW® 140-15 gives improved results in automotive stamping applications, general lubrication, and machining operations.

Recommendation for Use

HOUGHTO-DRAW® 140-15 is to be used neat as applied.

Benefits

- Clean, brighter metal surfaces for improved metal finishes
- Good rust protection when used on plain steel
- Faster drawing speeds and cooler dies
- Excellent lubricity and die pickup is reduced

Health, Safety and Handling

Please consult the Safety Data Sheet (SDS) for information on storage, safe handling and disposal. The conditions or methods of handling, storage, use and disposal of the product are beyond our reasonable control - we assume no liability for any ineffectiveness of the product or any injury or damage, arising out of or in connection with these conditions.

Properties

PROPERTY	TYPICAL VALUE	UNIT
Appearance	Clear, amber fluid	
Viscosity at 37.78°C (100°F)	5 - 11 42-62	cSt SUS
Flash Point, COC	138 280	°C °F
Specific Gravity at 25°C (77°F)	0.86	

All reasonable care has been taken to ensure this publication is accurate upon issue. Such information may be affected by changes subsequent to issue. This Technical Data Sheet is to be used solely for this product. Prior to any use, consult the Safety Data Sheet (SDS) for information on hazard risks and product use parameters. All liability and all warranties express or implied are hereby excluded as to product performance results, the accuracy of these data including any warranty of merchantability or fitness for any purpose.

