

TECHNICAL DATA SHEET

HOUGHTO-STRIP™ PM

ALUMINUM CLEANER AND PAINT STRIPPER

HOUGHTO-STRIP™ PM is a highly effective moderately acid soak cleaner formulated for the remanufacturing industry to remove general soils, resinous carbon soils, and paint residues from aluminum and its alloys. HOUGHTO-STRIP™ PM can be used in soak, spray, and ultrasonic applications.

Applications

Acidic cleaner for use in remanufacturing applications.

Recommendation for Use

HOUGHTO-STRIP™ PM is designed to be used in a variety of applications, so the actual final operating parameters will have to be established through trials in each facility.

PROPERTY	TYPICAL VALUE	UNIT
Concentration	20 - 50% by vol.	-
Temperature	100 - 160	°F
Immersion Time	5 - 90	min.
Spray Time	1 - 5	min.

Paint stripping can be boosted by adding 5 to 20% of HOUGHTO-STRIP™ 5944 to the HOUGHTO-STRIP™ PM process bath.

Benefits

- Formulated with special surfactants, dispersants and inorganic agents—Well suited for operations with varying types of heavy soil
- Long life solution—Bath requires fewer solution dumps
- Does not contain fluoride—Free-rinsing and will not leave residues on the parts
- Is non-etching—Will not attack aluminum - can be used with a variety of cleaning parameters
- Contains anti-foaming agent—Suitable for mild air or mechanical agitation

Health, Safety and Handling

Please consult the Safety Data Sheet (SDS) for information on storage, safe handling and disposal. The conditions or methods of handling, storage, use and disposal of the product are beyond our reasonable control - we assume no liability for any ineffectiveness of the product or any injury or damage, arising out of or in connection with these conditions.

Properties

PROPERTY	TYPICAL VALUE	UNIT
Form	Clear light amber liquid	-
Odor	Mild	-
Specific Gravity	9.51	-
pH (1%)	4	-

All reasonable care has been taken to ensure this publication is accurate upon issue. Such information may be affected by changes subsequent to issue. This Technical Data Sheet is to be used solely for this product. Prior to any use, consult the Safety Data Sheet (SDS) for information on hazard risks and product use parameters. All liability and all warranties express or implied are hereby excluded as to product performance results, the accuracy of these data including any warranty of merchantability or fitness for any purpose. 89002013

