

# TECHNICAL DATA SHEET

## PROCUT 65

### HEAVY-DUTY CUTTING AND GRINDING OIL

PROCUT 65 is a low viscosity, heavy-duty cutting oil containing active sulfur. In addition, this oil contains a synergized fatty additive that has proven itself far superior to previous fatty oil technology.

#### Applications

PROCUT 65 has a combination of active sulfur and wetting agents that provide excellent extreme pressure properties when cutting, gun drilling, deep hole drilling, threading, and tapping.

#### Recommendation for Use

PROCUT 65 is used neat as supplied. Due to the content of active sulfur the oil may discolor yellow metals.

#### Additional Product Data

Product should be stored under cover in clean, dry conditions and protected from frost. Recommended storage temperature is between 5°C and 35°C.

#### The Benefits

- Free of heavy metals
- Excellent oxidation stability
- Good tool life and improved surface finish
- Light color and odor
- High flushing power and detergency

#### Health, Safety and Handling

Please consult the Safety Data Sheet (SDS) for information on storage, safe handling and disposal. The conditions or methods of handling, storage, use and disposal of the product are beyond our reasonable control - we assume no liability for any ineffectiveness of the product or any injury or damage, arising out of or in connection with these conditions.

#### Properties

PROPERTY	TYPICAL VALUE	UNIT
Appearance	Clear amber liquid	
Specific gravity	0.87	
Kinetic viscosity at 40°C	13	cSt
Flash point	154	°C

All reasonable care has been taken to ensure this publication is accurate upon issue. Such information may be affected by changes subsequent to issue. This Technical Data Sheet is to be used solely for this product. Prior to any use, consult the Safety Data Sheet (SDS) for information on hazard risks and product use parameters. All liability and all warranties express or implied are hereby excluded as to product performance results, the accuracy of these data including any warranty of merchantability or fitness for any purpose. 10304

